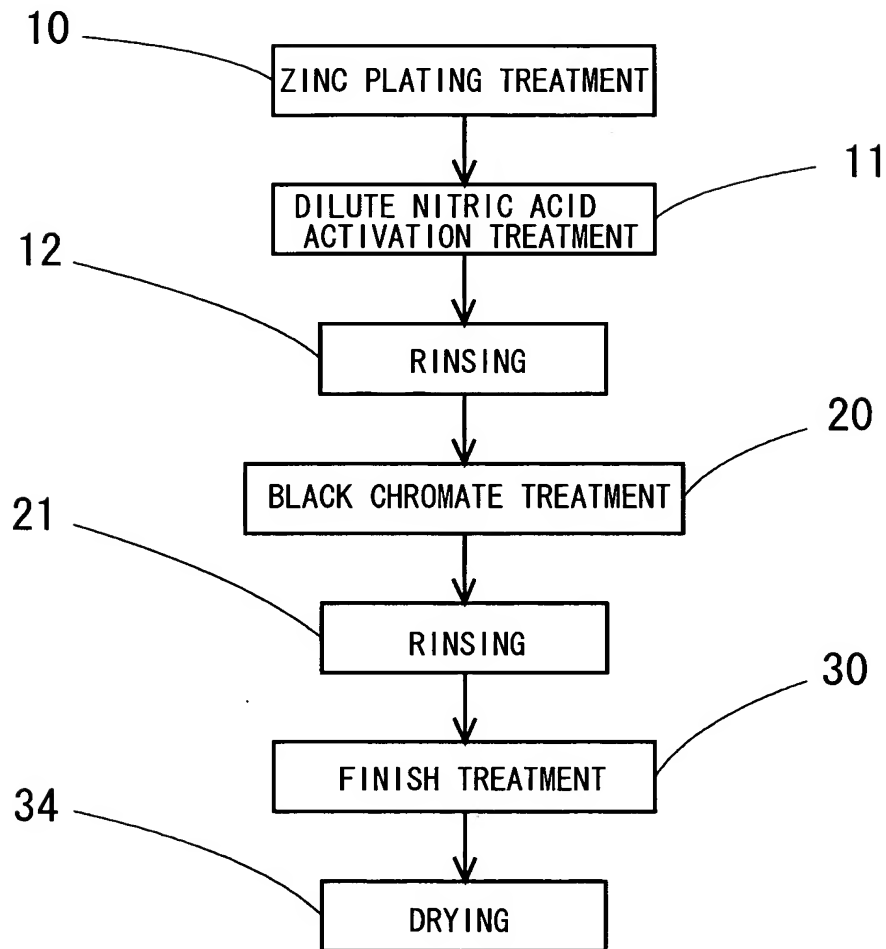


Fig.1



11: DILUTE NITRIC ACID ACTIVATION TREATMENT STEP

20: BLACK CHROMATE TREATMENT STEP

30: FINISH TREATMENT STEP

Fig.2

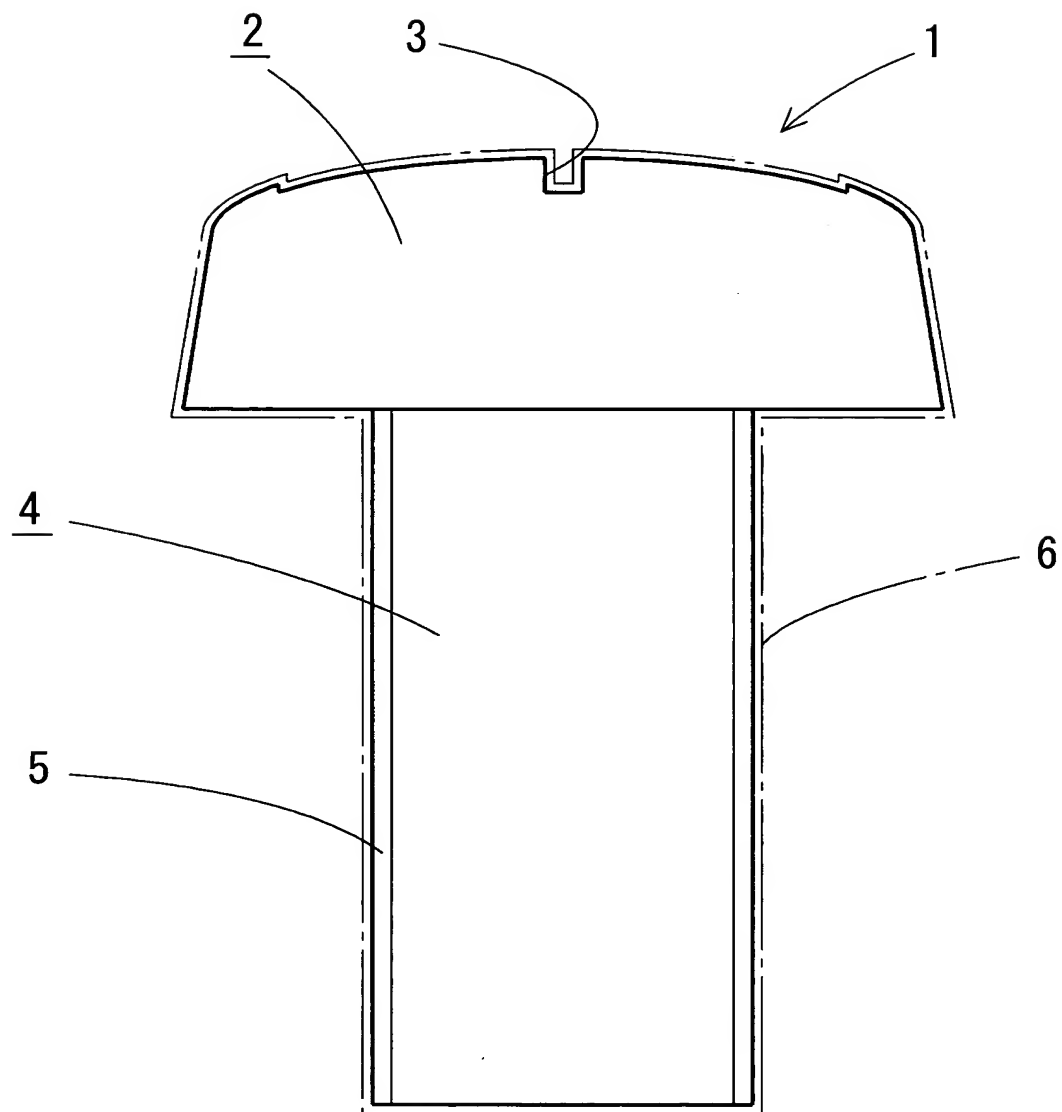


Fig.3

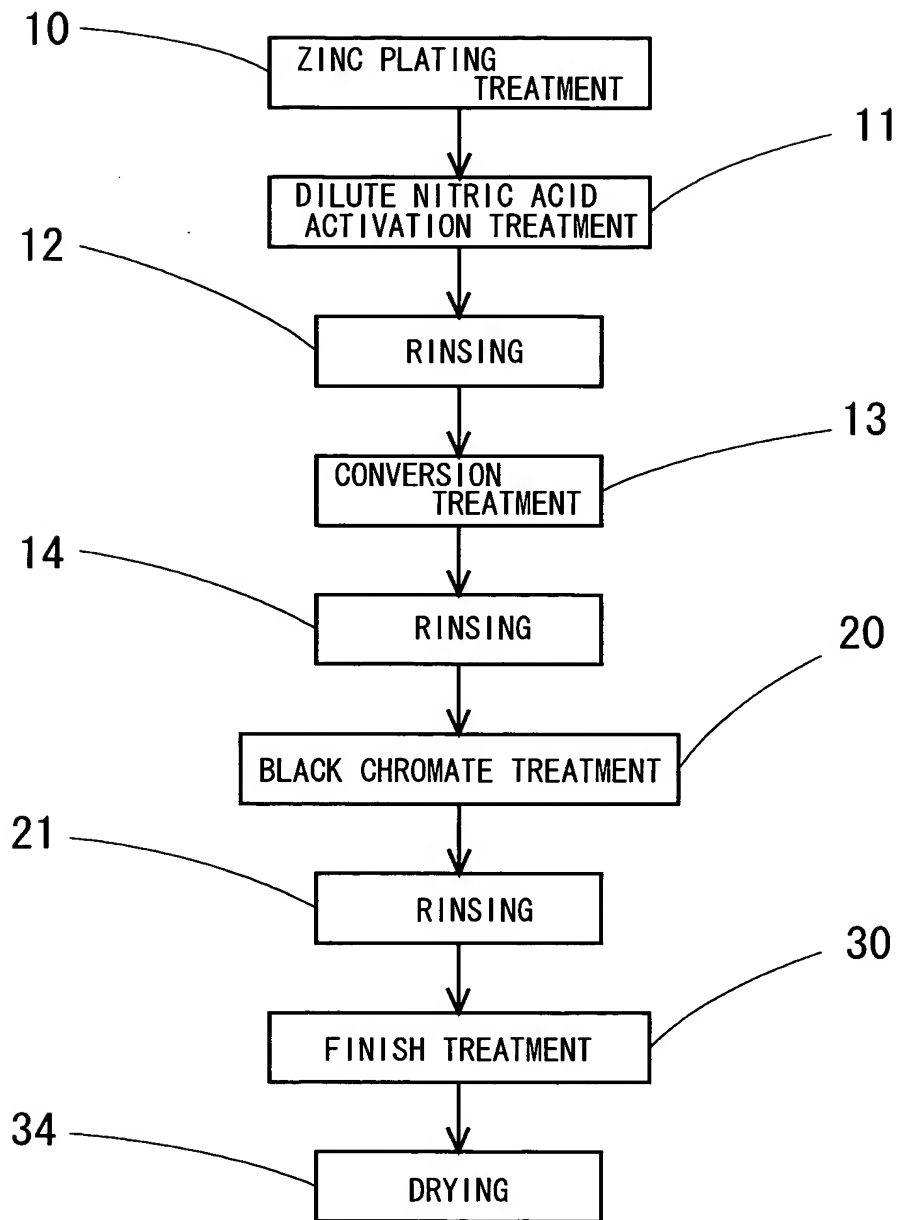


Fig.4

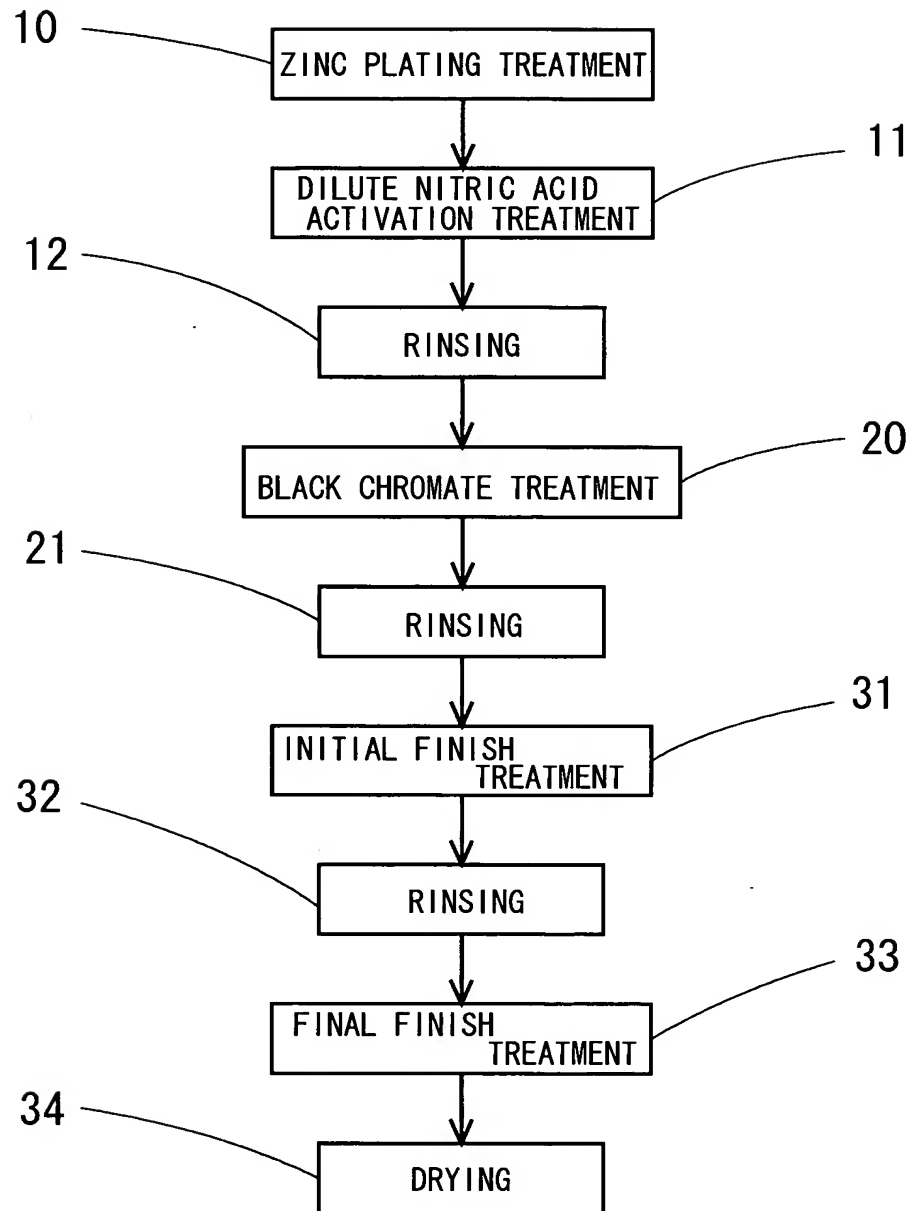


Fig.5

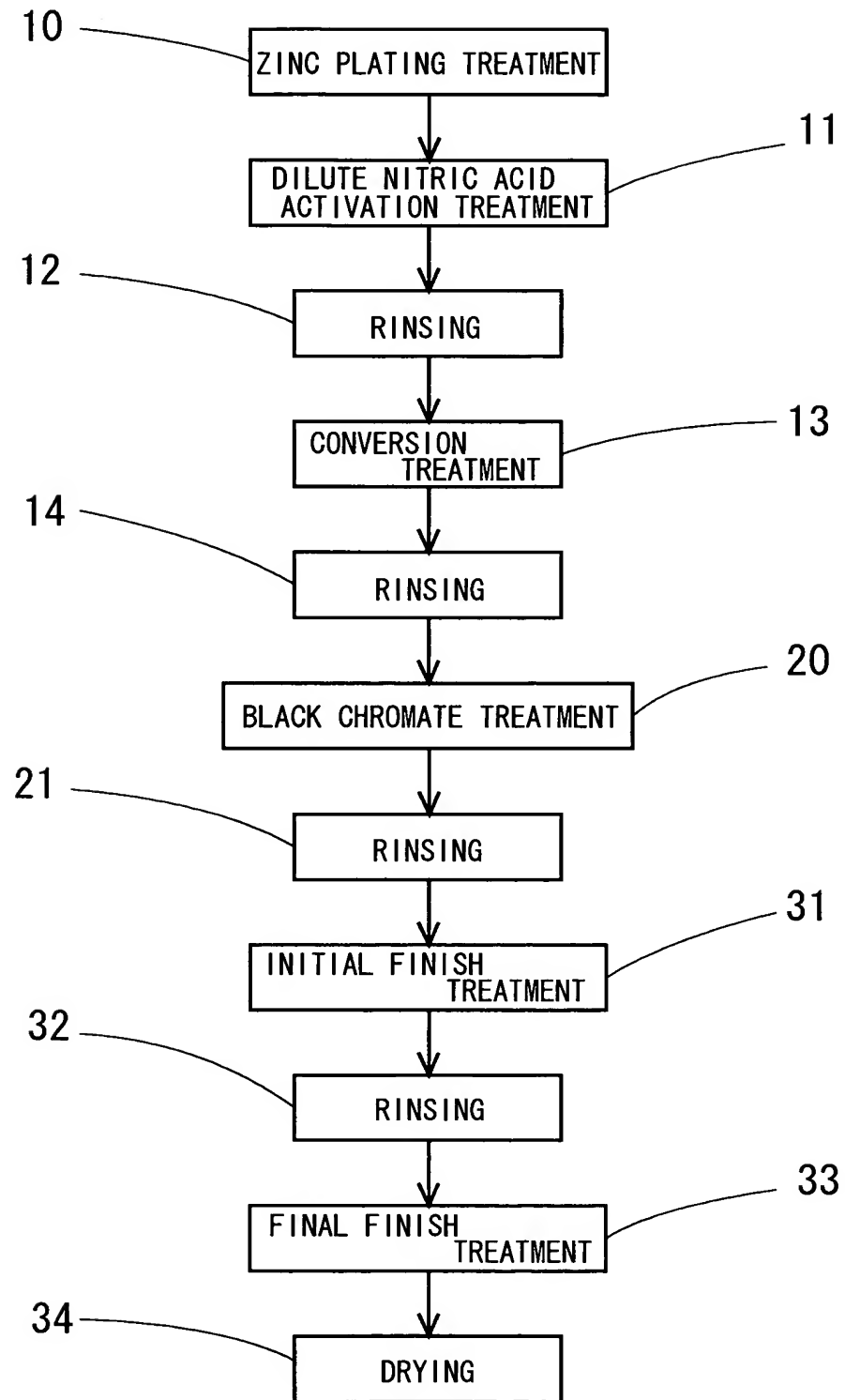


Fig.6

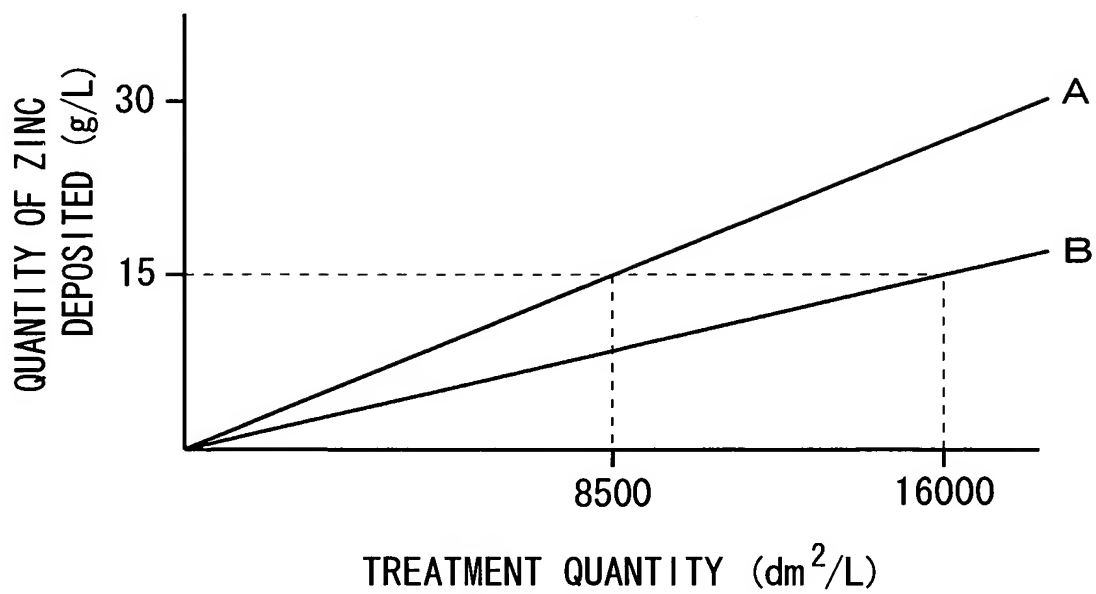


Fig.7

